

# *Field Trials of Coated Confection Sunflower Kernels for Precision Planting*

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# Outline:

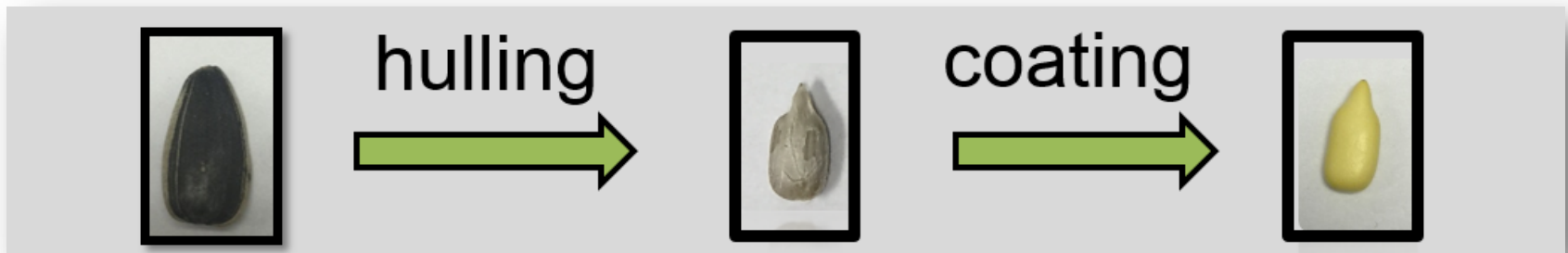
- Introduction
- Progress: Nov. 2012-2016
- Progress: 2017
- Plans for 2018

# XL Hybrid Confection Seed:



- **Poor plantability**
- **Low germination**

# Proposed Solution:



- Maintain germination
- Consistent shape and size

# Progress

Nov. 2012 – 2016

# Hulling: Effect of Seed Orientation



	No Control	Transverse
# Passes	5	3
Kernel Release (%)	70	75
Intact Kernel (%)	75	85
Germination (%)	88	92

# Hulling:



Modified Almond Huller (Kamper Fabrication, CA)

**Capacity: 10 kg of intact kernels in 100 h**

# Coating Trials: 2015-16

## COMPANIES

- Germain's
- AgInnovation
- Seed Dynamics
- Summit Seed Coatings
- Universal Coating Systems

## COATING MATERIALS

- Polymers (3 types)
- Cellulose
- Limestone
- GroCoat
- Pumice
- Gypsum
- Zeolite
- Polymers (3 types)



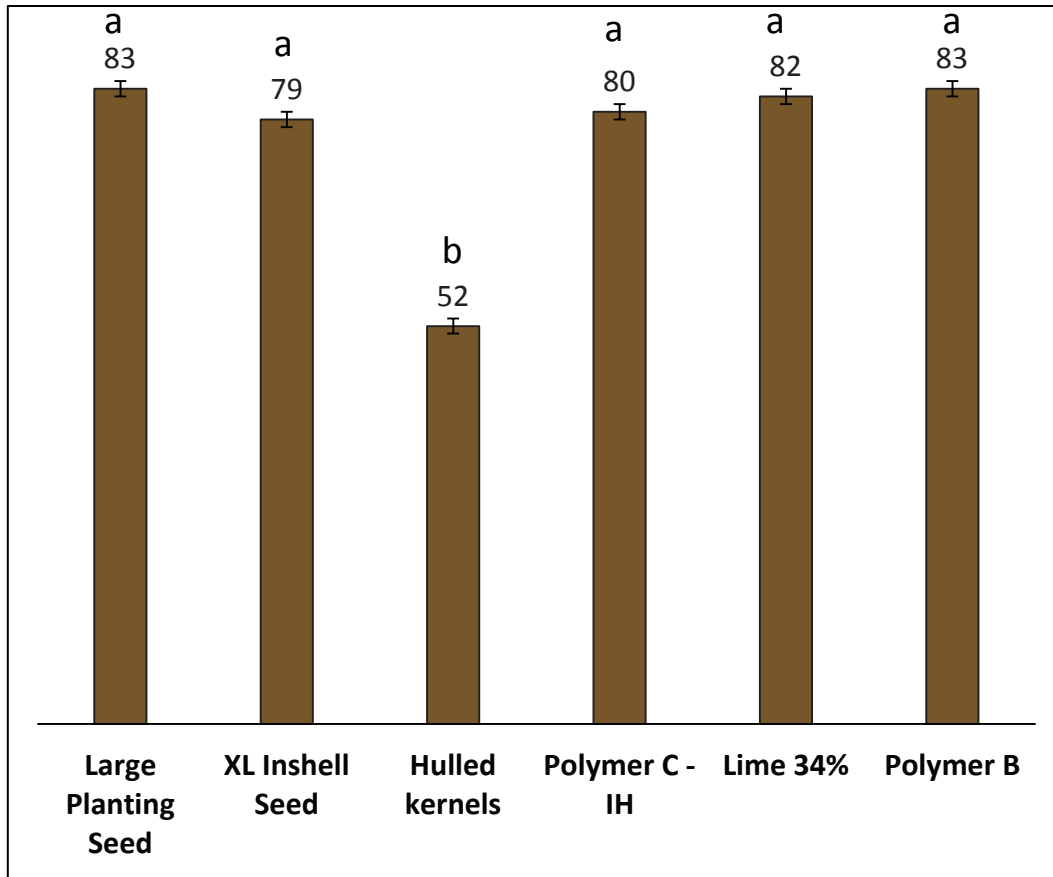
# Coating Trial Results, 2016:

Coating Material Type	Germination %	Germination After Singulation %
<b>XL Seeds</b>	<b>85</b>	<b>85</b>
<b>Large Planting Seeds</b>	<b>90</b>	<b>88</b>
<b>Hulled Kernels</b>	<b>92</b>	<b>68</b>
<b>Cellulose</b>	<b>78</b>	<b>73</b>
<b>Gypsum</b>	<b>79</b>	<b>75</b>
<b>Zeolite</b>	<b>89</b>	<b>80</b>
<b>Limestone</b>	<b>86</b>	<b>79</b>
<b>Pumice</b>	<b>86</b>	<b>82</b>
<b>Polymer A</b>	<b>85</b>	<b>80</b>
<b>Polymer B</b>	<b>81</b>	<b>78</b>
<b>Polymer C - IH</b>	<b>90</b>	<b>84</b>

# Coating Trial Results, 2016:

Coating Build-up	Germination %	Germination After Singulation %
<b>XL Seeds</b>	<b>85</b>	<b>85</b>
<b>Large Planting Seeds</b>	<b>90</b>	<b>88</b>
<b>Hulled Kernels</b>	<b>92</b>	<b>68</b>
<b>8 %</b>	<b>88</b>	<b>78</b>
<b>34 %</b>	<b>85</b>	<b>82</b>
<b>50%</b>	<b>82</b>	<b>78</b>

# Live Seed Emergence: 2016



# Objectives for 2017

- Improving the coated kernel viability and plantability by optimizing the build-up levels
  - 25%, 30 %, 35%, & 40%
- Field testing of coated kernels under different growing conditions
  - At 2 locations (Prosper, Minot)

# Coating Trials: 2017

## Commercial:

Companies	Materials	Build-up
Summit Seed Coatings	Limestone	20%
Universal Coating Systems	Zeolite	25%
	Polymer A	30%
		35%

## In-house:

Materials	Build-up
Polymer B	20%, 25%, 30 %, 35%



Machine Coat (USC tabletop treater)

# Evaluation of Coated Kernels: 2017

## Lab Tests:

- Germination
- Singulation
- Post-Singulation Germination

## Field Tests:

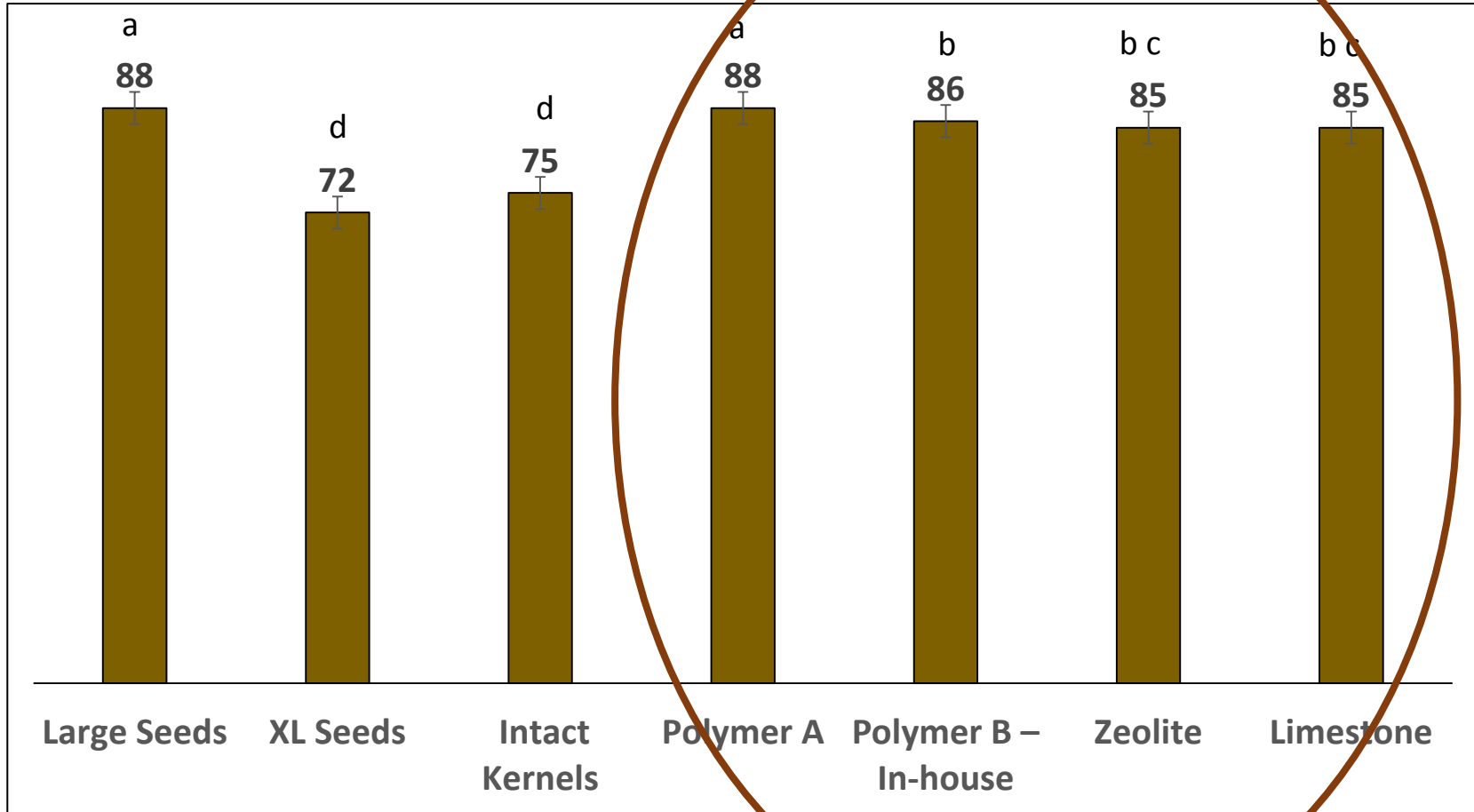
- Live Seed Emergence
- Branching
- Seed Yield



MeterMax Test Stand

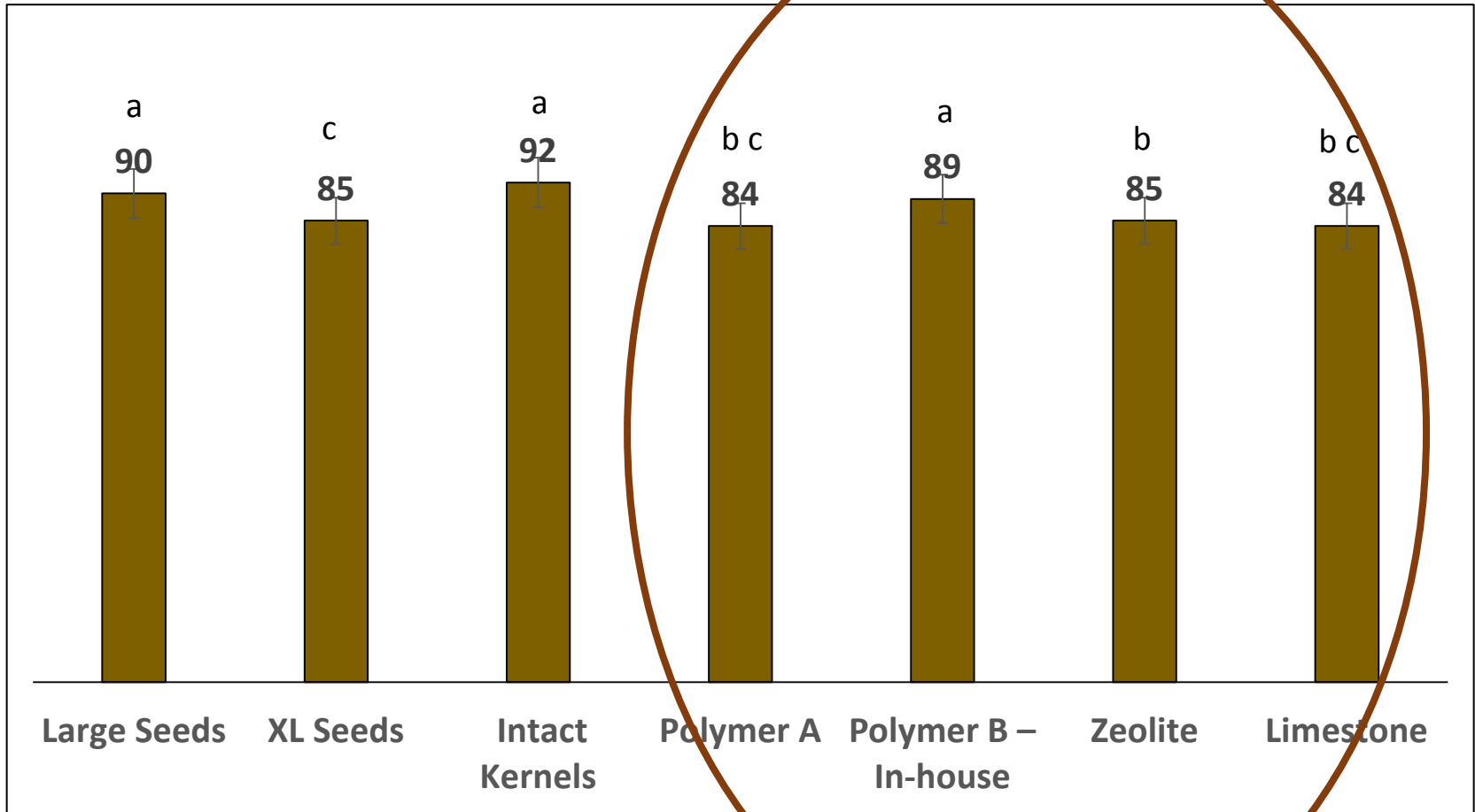
# **Lab Tests: Effect of Coating Materials**

# Singulation %

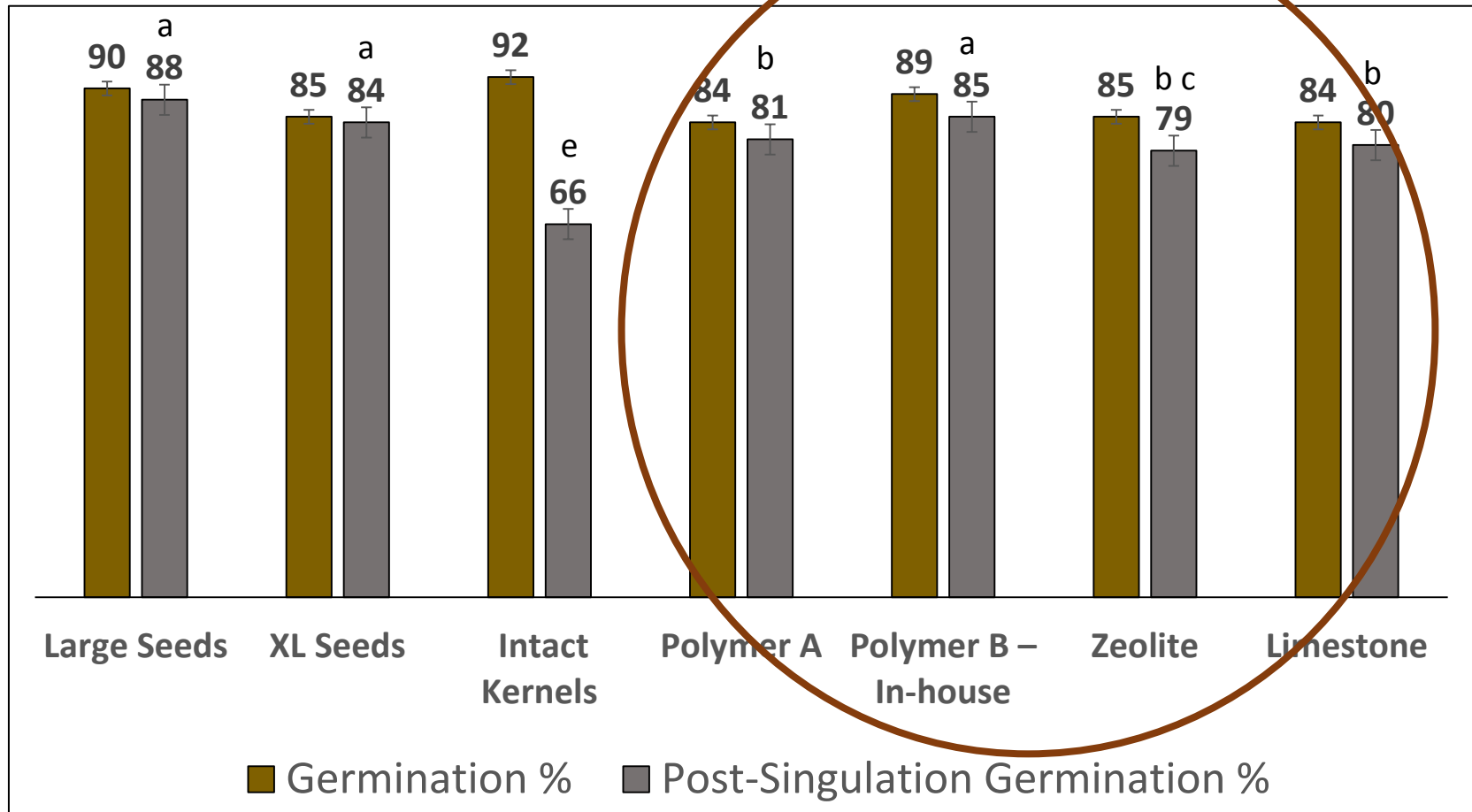




# Germination %

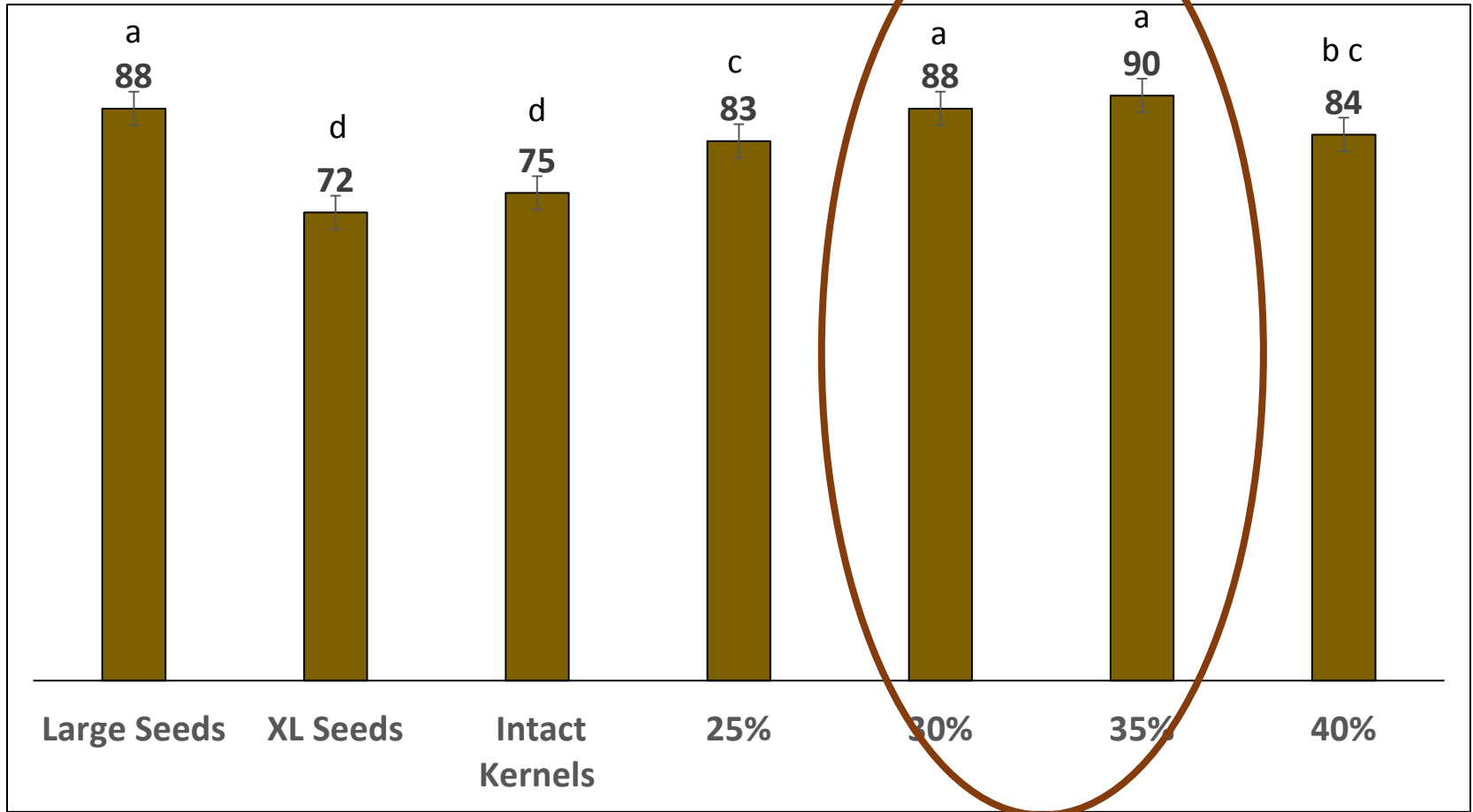


# Post Singulation Germination %

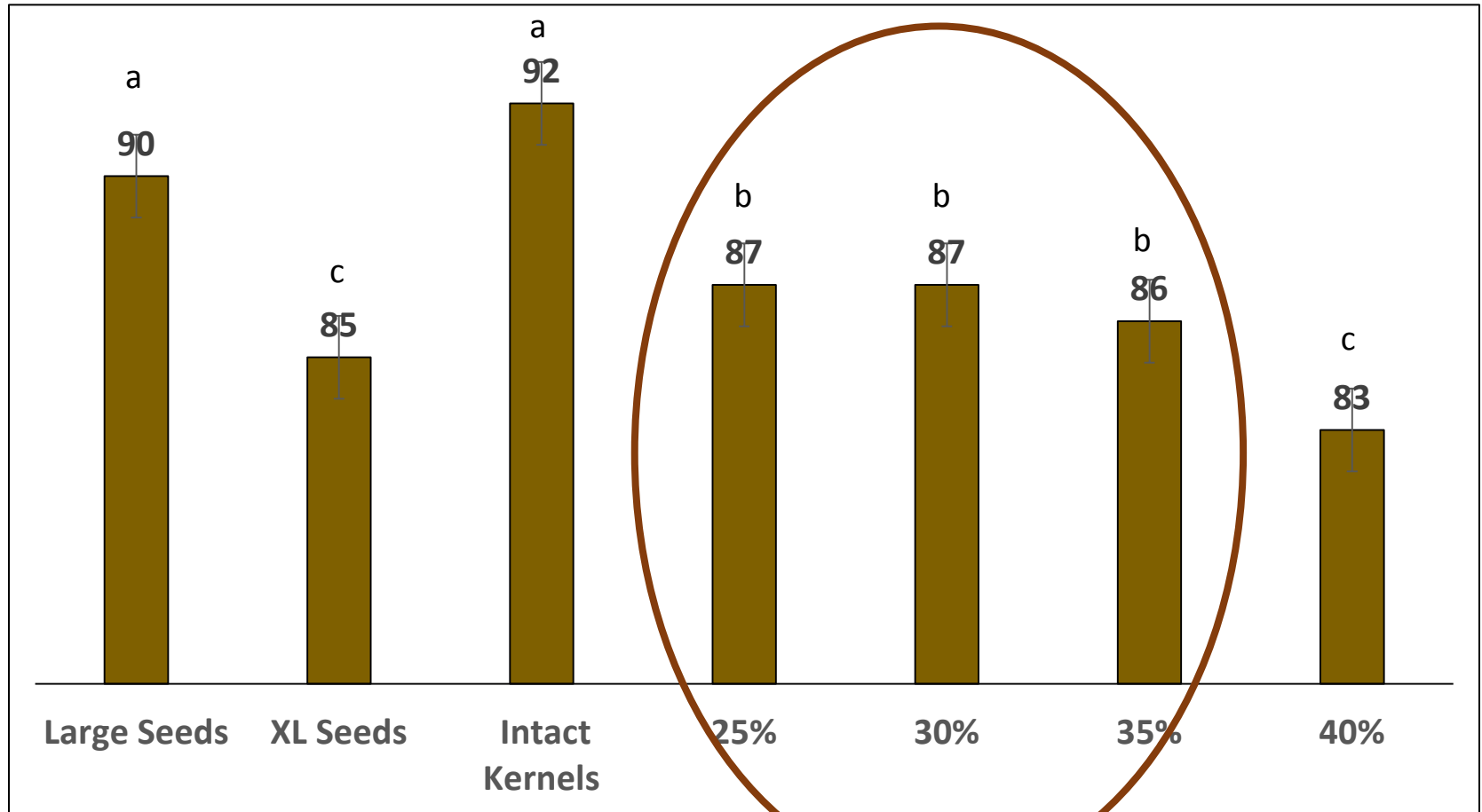


# **Lab Tests: Effect of Coating Build-up Levels**

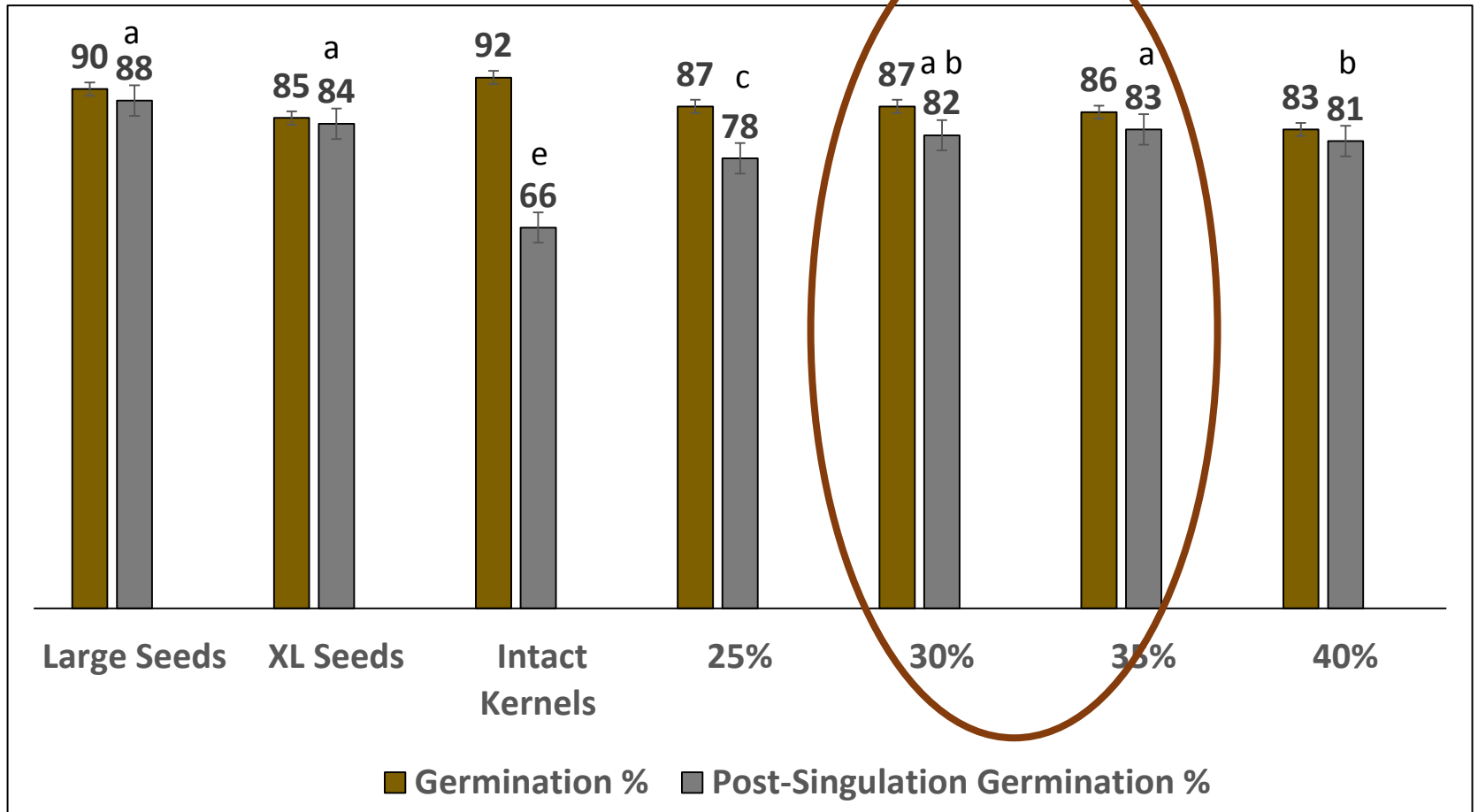
# Singulation %



# Germination %



# Post Singulation Germination %



# Field Trials - Prosper



Almaco SeedPro precision planter (Almaco, Ames, IA)

John Deere Seed Plate

## **Treatments:**

Large Planting Seeds

XL Seeds

Zeolite – 30% and 35% build-up

Limestone – 30% and 35% build-up

Polymer A – 30% and 35% build-up

Polymer B-IH – 30% and 35% build-up

# Field Trials - Minot



Custom built small plot row crop precision planter  
(Seed Research Equipment Solutions, South Hutchinson, KS)

John Deere Seed Plate

Treatments:

Large Planting Seeds

XL Seeds

Polymer A – 30% and 35% build-up

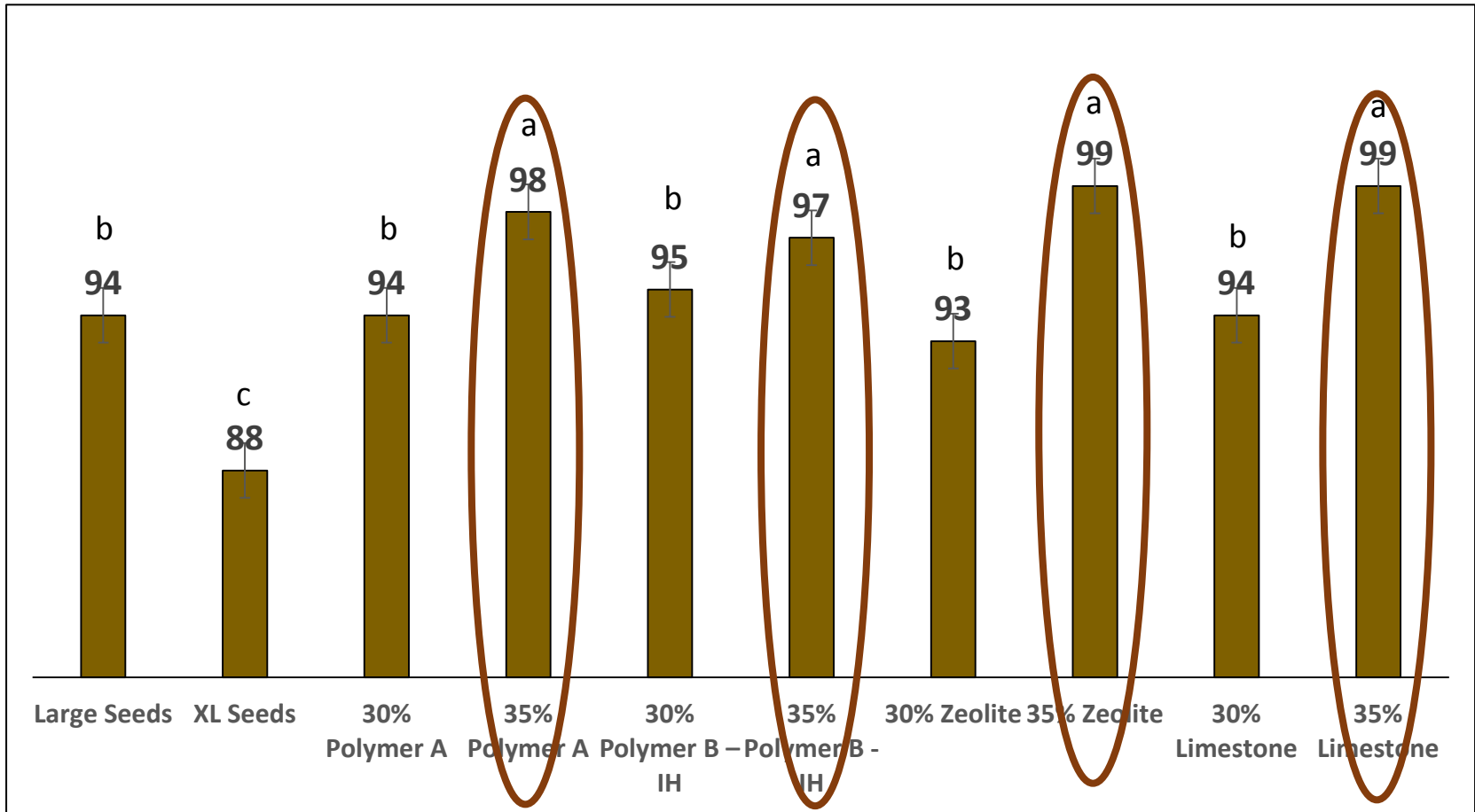
Limestone – 35% build-up



# Field Conditions

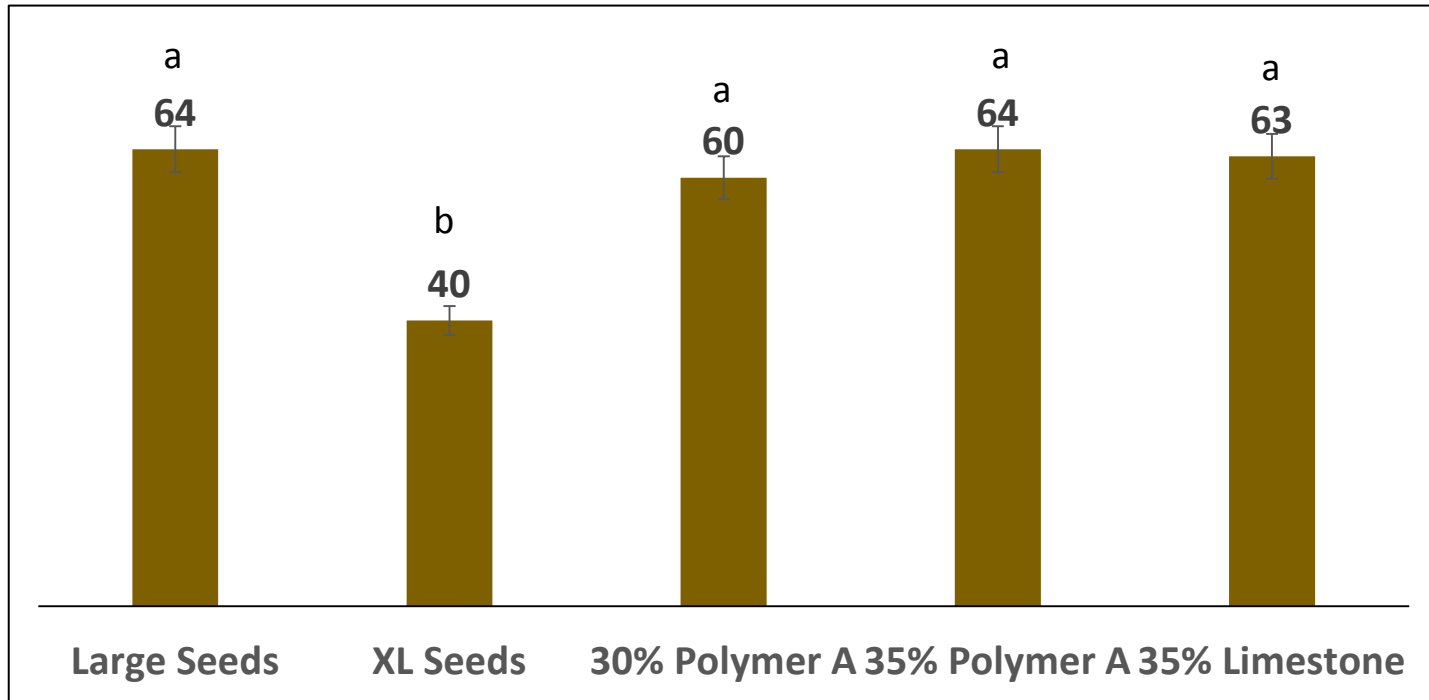
	<b>Prosper, ND</b>	<b>Minot, ND</b>
Initial Soil Moisture	11%	3.5%
Precipitation during the emergence period	81 mm	45 mm
Total Precipitation	350 mm	187 mm
Soil Type	Perella–Bearden silty clay loam	Williams loam

# Live Seed Emergence % - Prosper



Live Seed Emergence better than XL seeds and comparable to large seeds

# Live Seed Emergence % - Minot



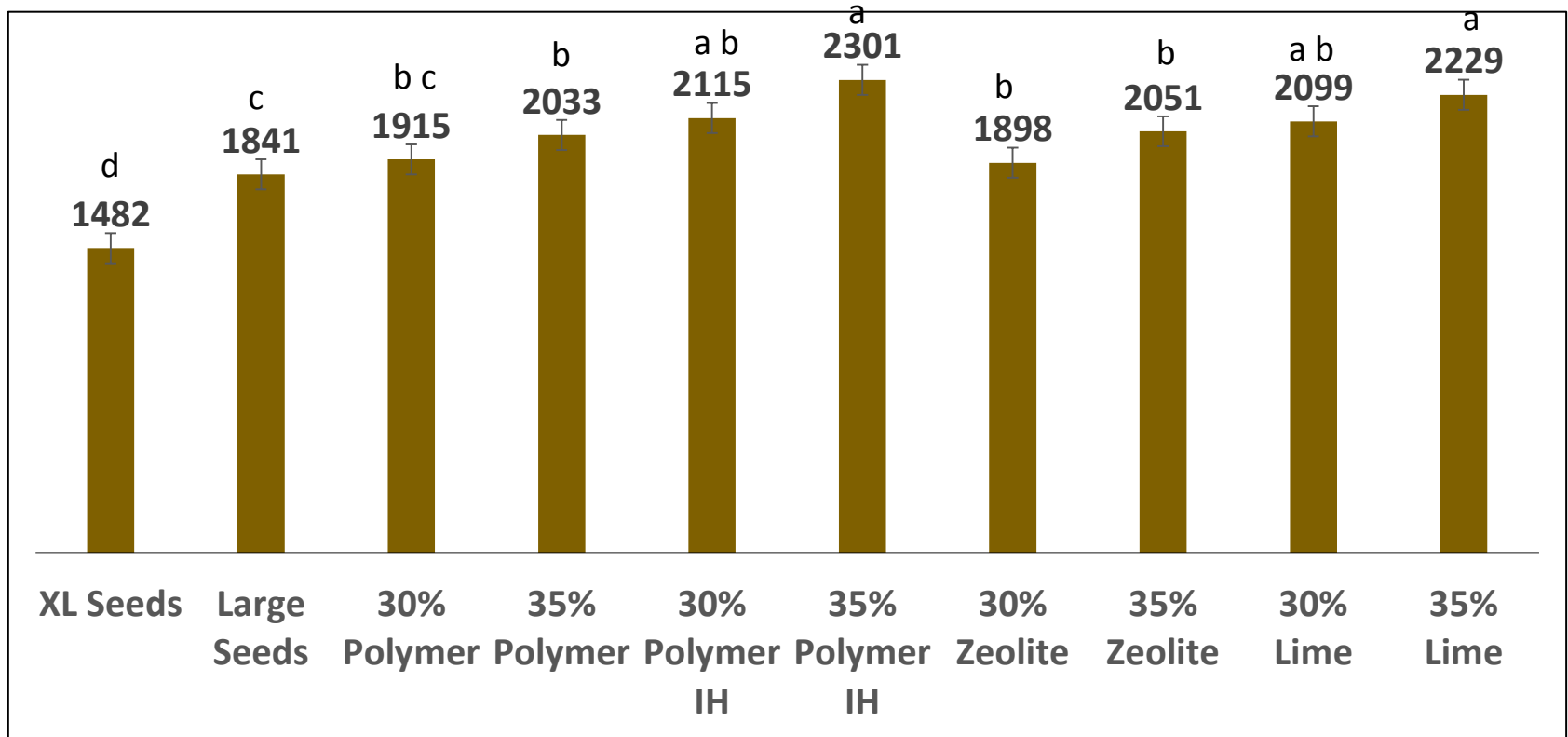
Live Seed Emergence better than XL seeds and comparable to large seeds

# Branching: In-shell



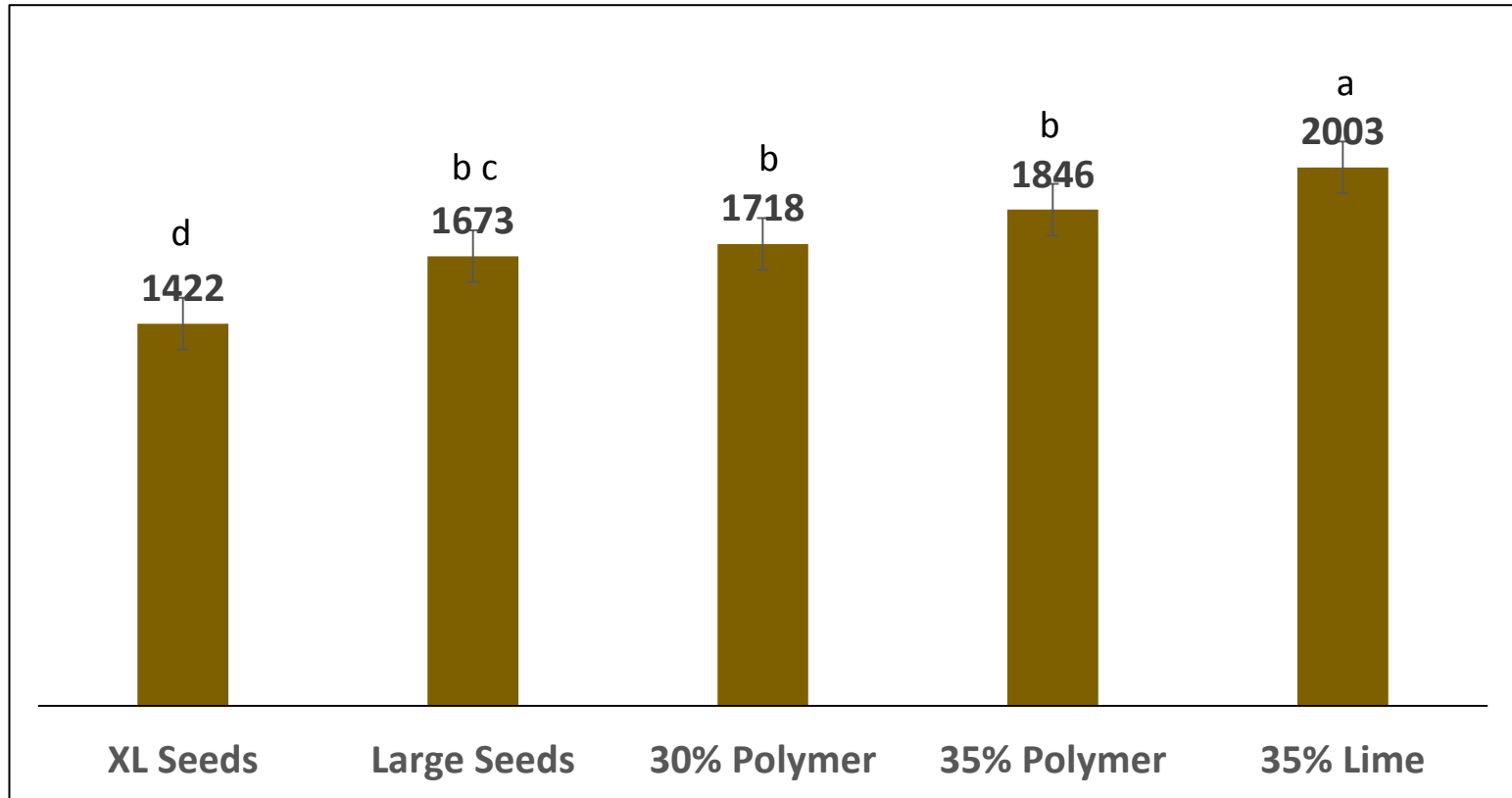
Treatments	Branching %
Large Seeds	14%
XL Seeds	21%
30% Polymer A	-
35% Polymer A	-
30% Polymer B	4%
35% Polymer B	-
30% Zeolite	-
35% Zeolite	-
30% Lime	-
35% Lime	-

# Seed Yield (lb/ac) - Prosper



35% build-up levels had a higher yield than 30% build-up levels

# Seed Yield (lb/ac) – Minot



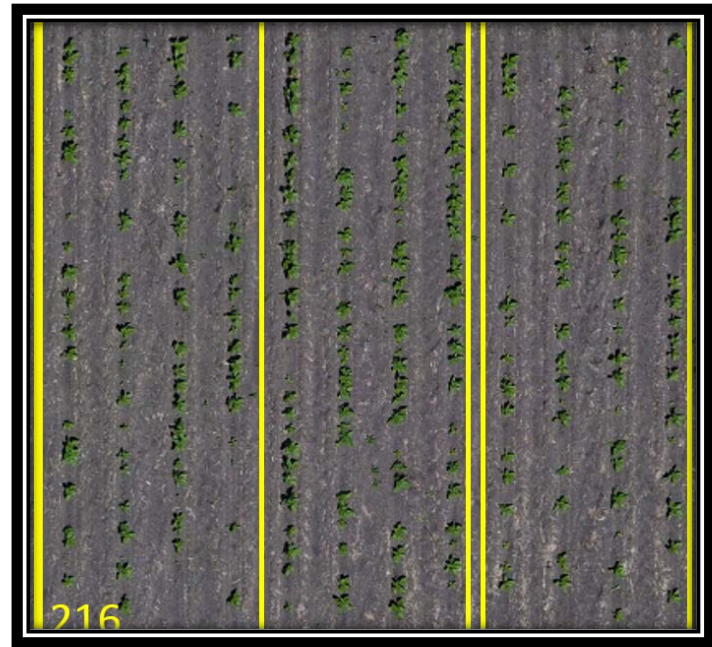
Similar trends as of Prosper

# Conclusions

- Live seed emergence at Prosper was significantly higher for all the coated kernel treatments (93 – 99%) than the extra-large seeds (88%) and similar or better than the large seeds (94%)
- Seed yield of all the coated kernel treatments was 29% and 23% higher than the XL seeds and large seeds, respectively
- 35% Build-up levels resulted in both higher live seed emergence and yield
- No or very little branching in coated kernel treatments
- Similar trends under moisture stressed growing conditions at Minot

# Goals for 2018

- Complete storability tests on coated kernels
- Use UAV imaging along with logged data from a precision planter
  - Seed emergence
  - Seed singulation
  - Early branching effects





# Acknowledgments

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