

Coated Confection Sunflower Kernels for Precision Planting

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Outline:

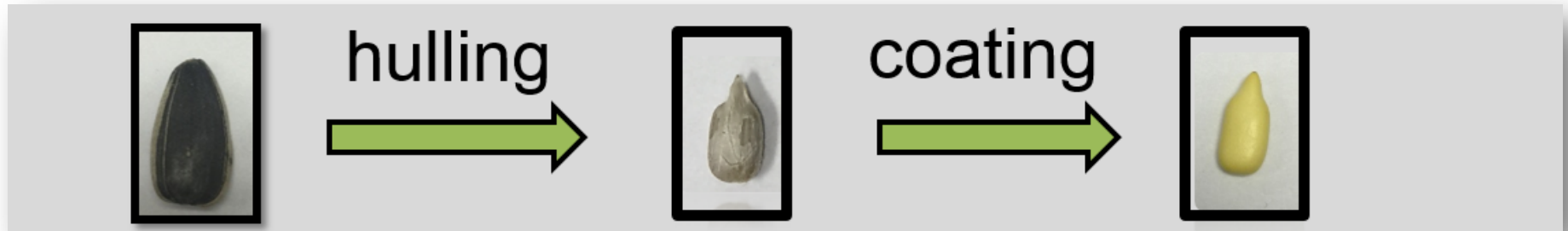
- Introduction
- Progress: Nov. 2012-2015
- Progress: 2016
- Plans for 2017-2018

XL Hybrid Confection Seed:



- **Poor plantability**
- **Low germination**

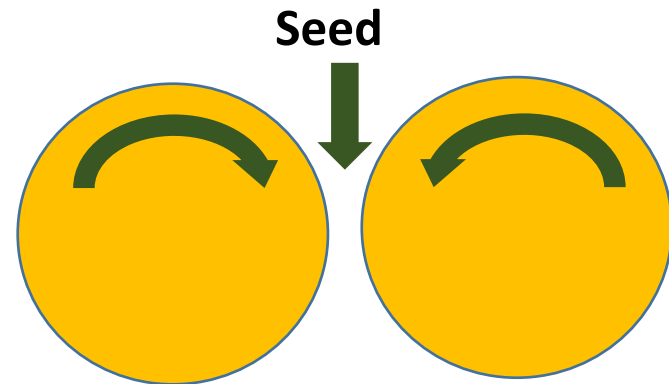
Proposed Solution:



- Maintain germination
- Consistent shape and size

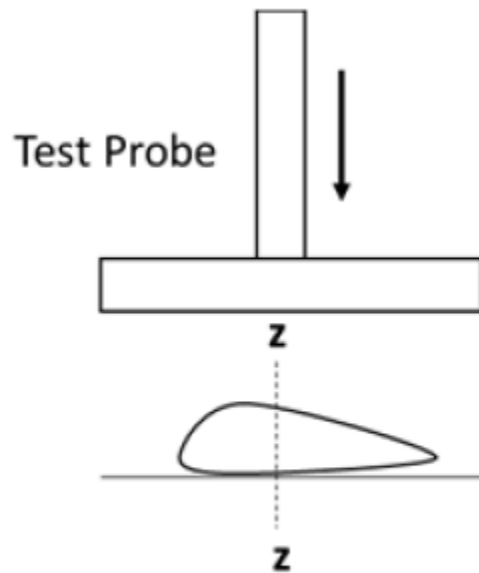
Progress: Nov. 2012 – 2015

Hulling: 1st year



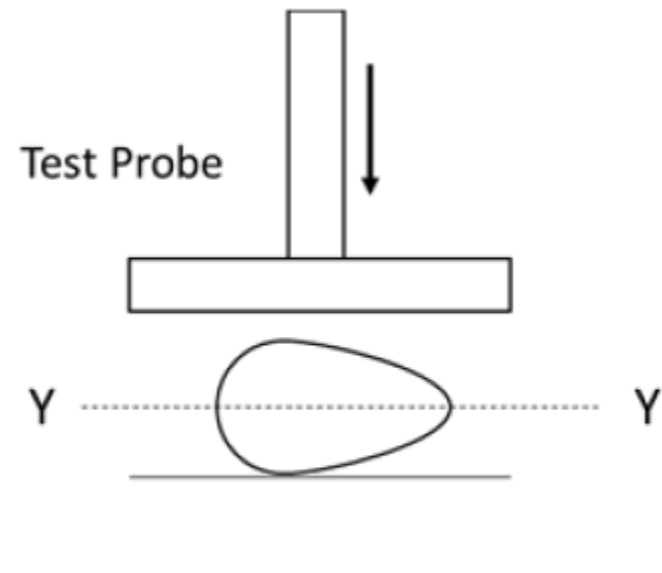
Need 5 passes for >70% kernel release

Effect of Seed Orientation



(a) Flat seed orientation

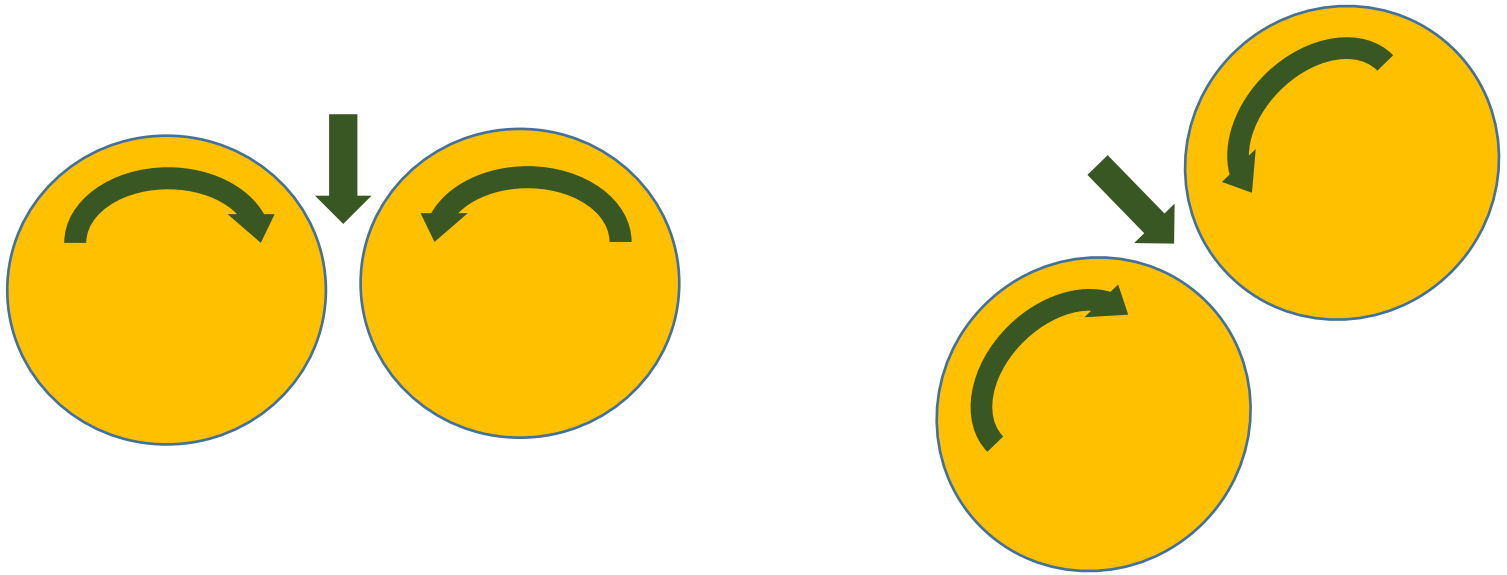
83% germination



(b) Transverse seed orientation

92% germination

Effect of Seed Orientation



Effect of Seed Orientation-3 Passes



	No Control	Transverse
Kernel Release (%)	41	75
Intact Kernel (%)	83	85
Germination (%)	89	90

Hulling: 2nd Year



Capacity: 10 kg of intact kernels in 100 h

Coating Trials: 2014-15

COMPANIES

- Germain's
- AgInnovation
- Seed Dynamics
- Summit Seed Coatings

COATING MATERIALS

- Cellulose
- Lime
- GroCoat
- Polymers

Coating Trial Results, 2015

Treatment	Germination %	
XL Hybrid Seed	85	
Kernels	92	
Lime 20% +QS	92	
25% Cellulose	84	

Coating Trial Results, 2015

Treatment	Germination %	Singulation %	
XL Hybrid Seed	85	64	
Kernels	92	75	
Lime 20% +QS	92	79	
25% Cellulose	84	82	

Objectives for 2016

- Improve coating
- Field test coated kernel

Commercial Coating Trials: 2016

COMPANIES

- AgInnovation
- Summit Seed Coatings
- Seed Technology Services
- Universal Coating Systems

COATING MATERIALS

- Cellulose
- Lime
- Pumice
- Zeolite
- Gypsum
- GroCoat
- Polymers (2 types)

In-house Coating (polymer): 2016

- Manually Coat
- Machine Coat (USC tabletop treater)



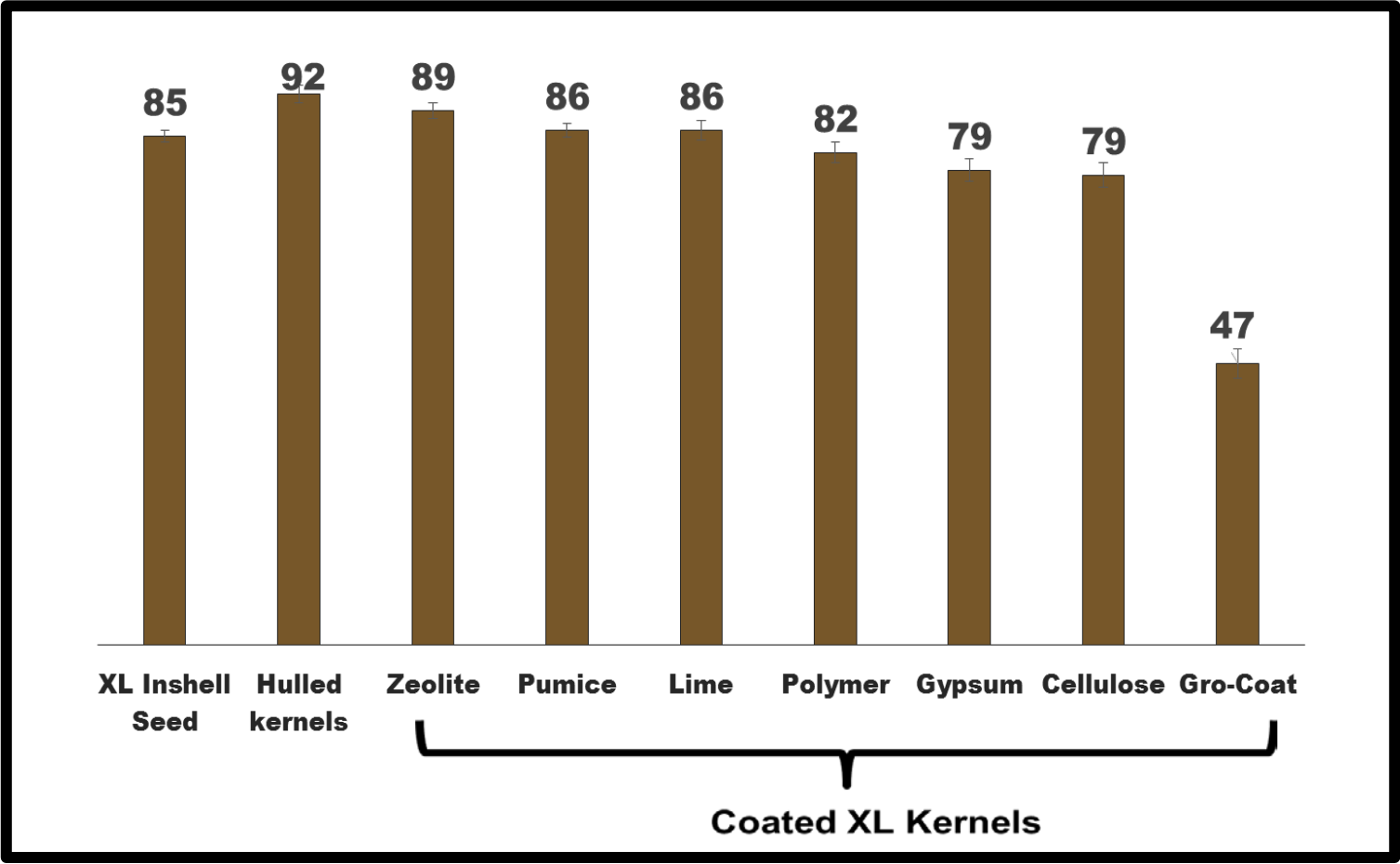
Evaluation of Coated Kernel: 2016

- Germination
- Plantability
- Field trials

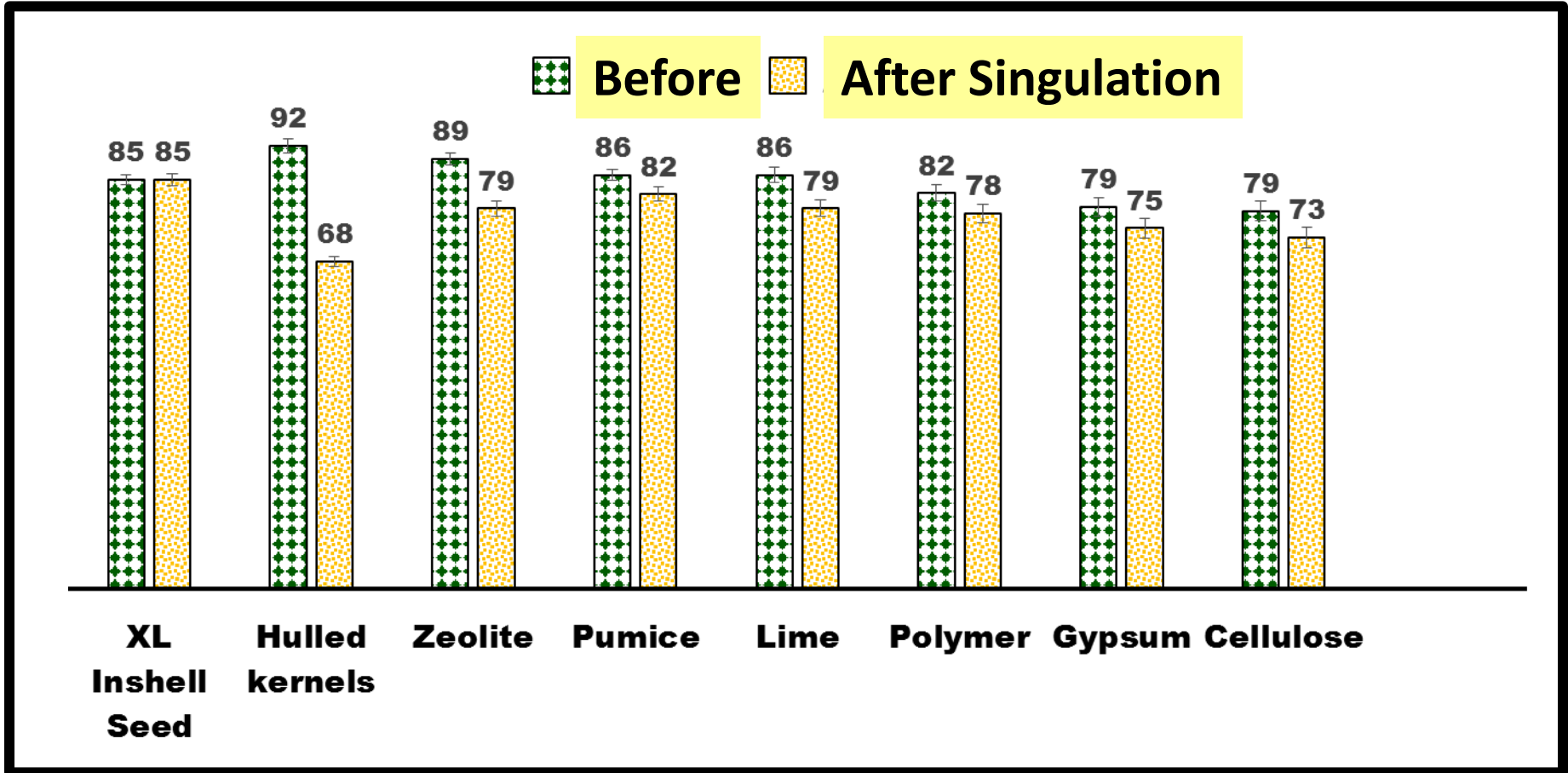


Meter Max Test Stand

Germination (%):

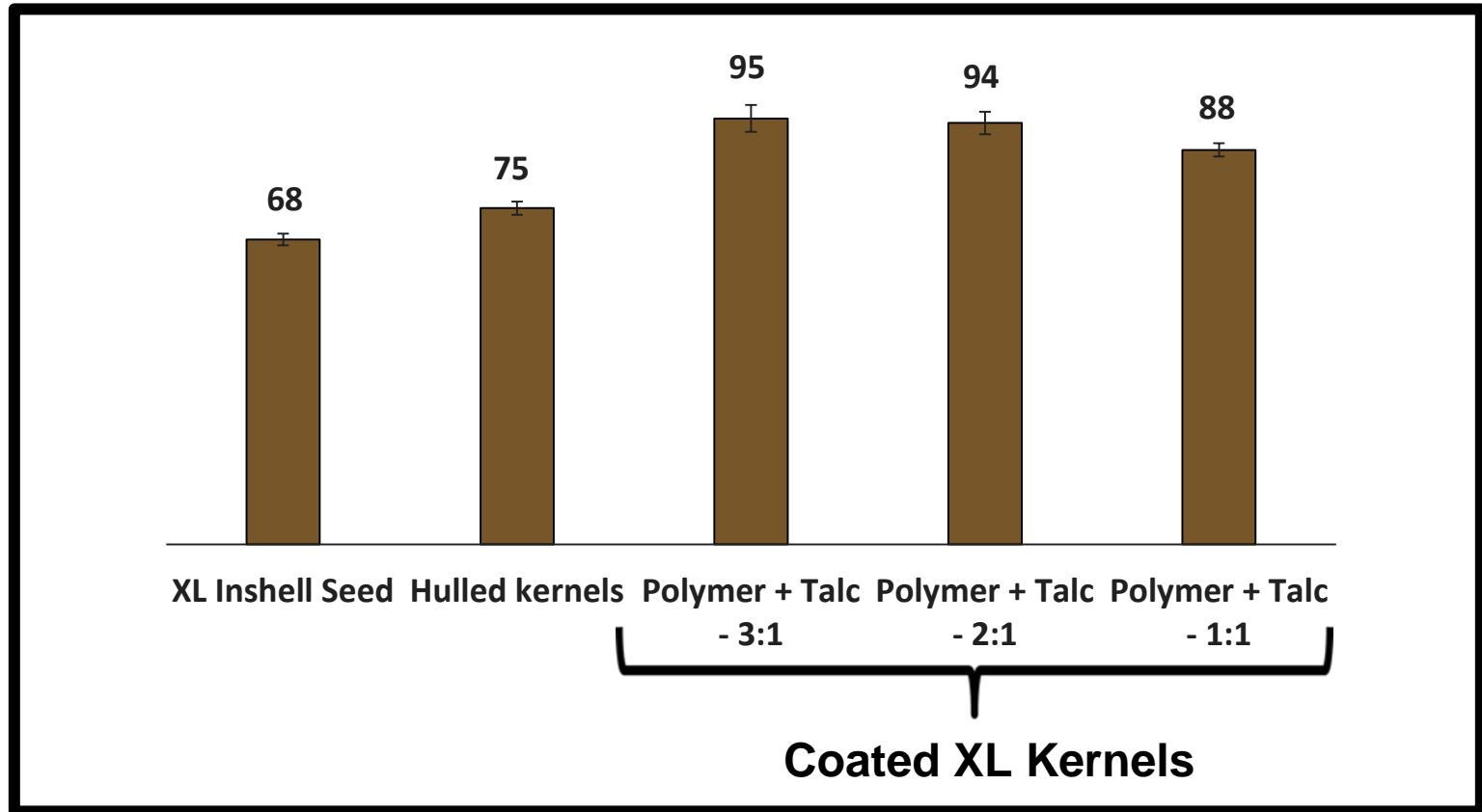


Germination after Singulation (%)

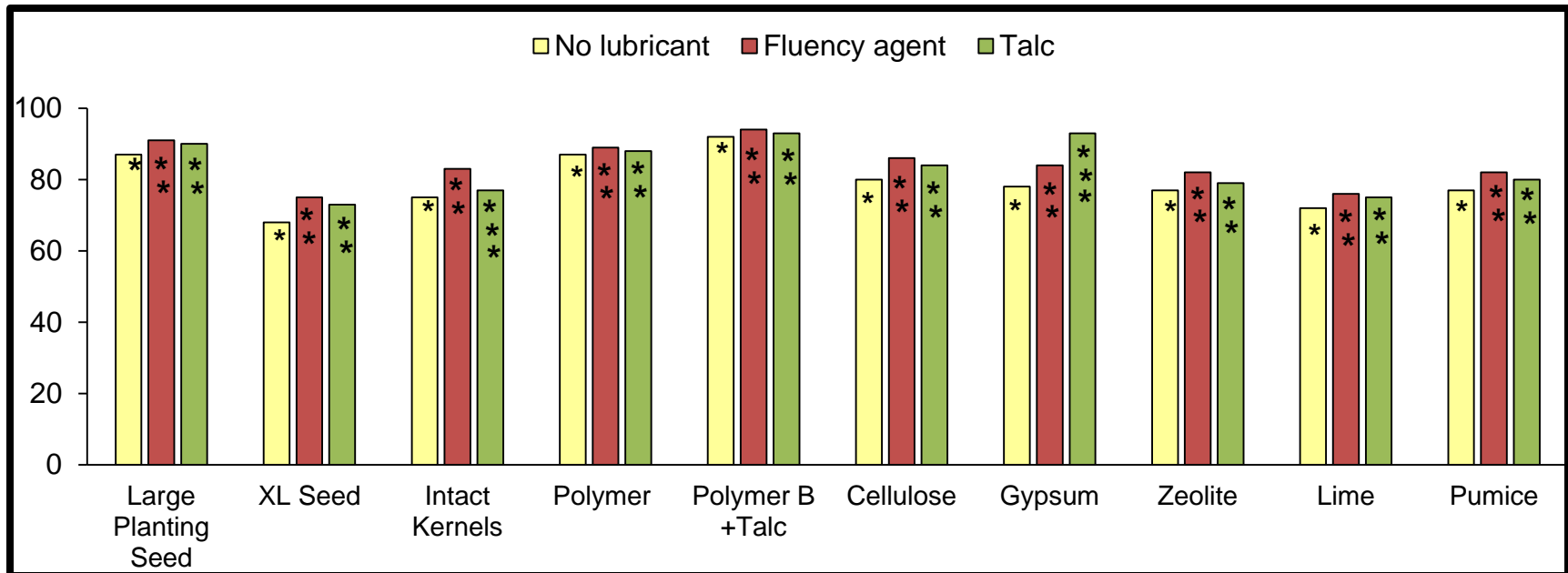


Values for coated seed were averaged across different buildup levels.

Singulation (%)



Effect of lubricants on singulation

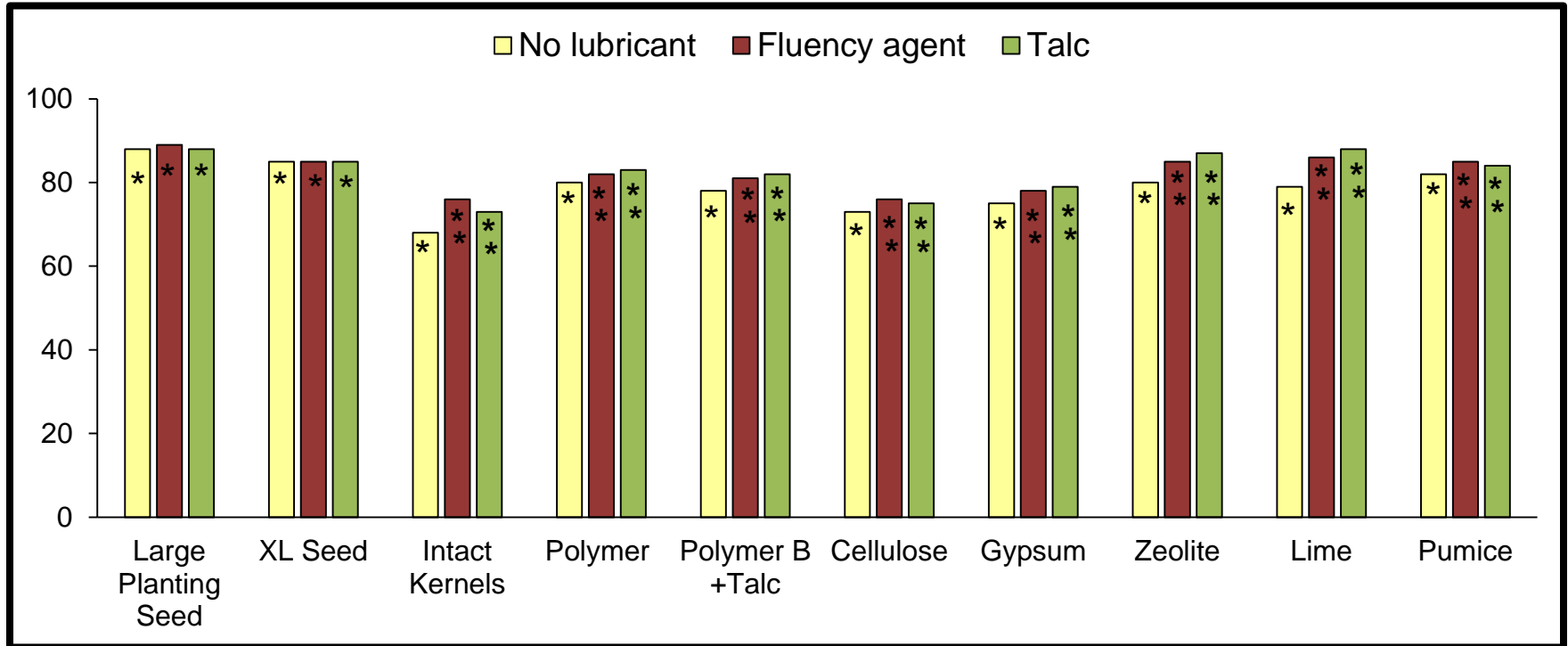


-Means followed by the same level of *'s with in the same coating type are not significantly different at $P \leq 0.05$.

-Used standard corn plate with Meter Max test stand

Both lubricants boosted singulation.

Effect of lubricants on post germination



Means followed by the same level of *'s with in the same coating type are not significantly different at $P \leq 0.05$.

Both lubricants boosted germination.

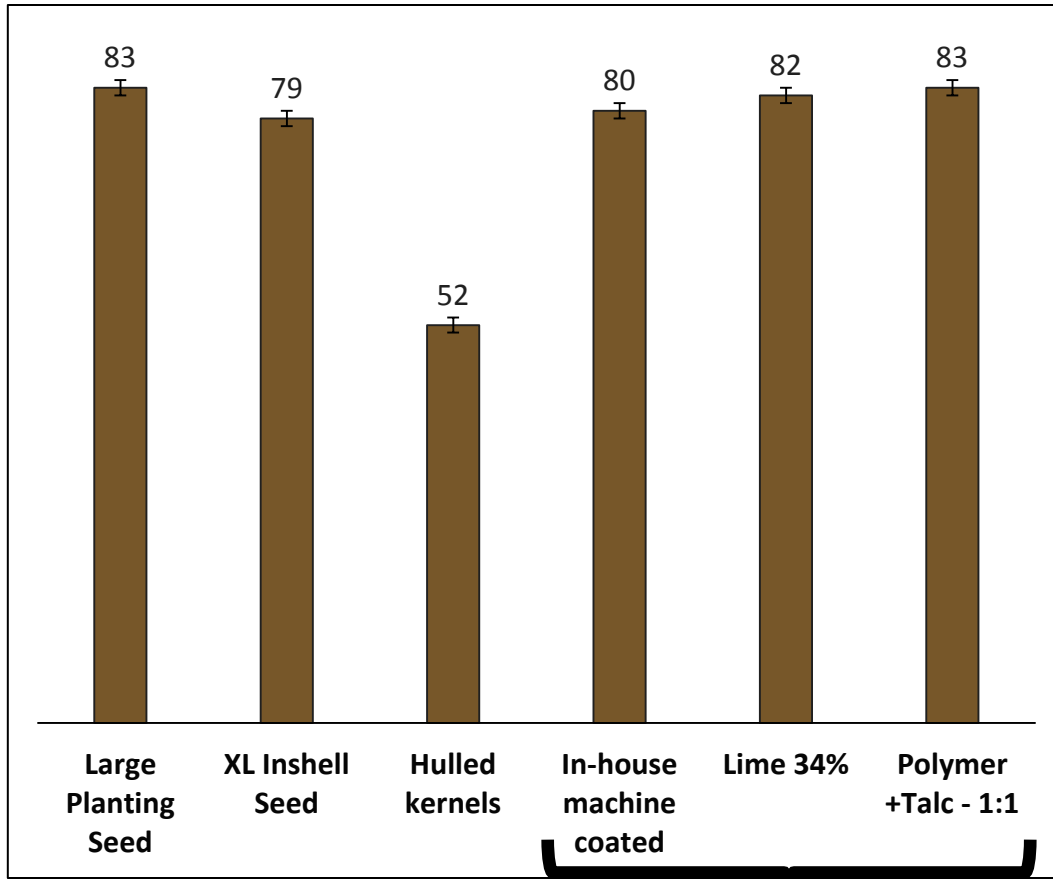
Field Trials, Prosper, June 2016



Almaco Grain Drill



Live Seed Emergence: 2016



Coated XL Kernels



Field Trials: R5 Stage & Near Maturity



Harjot Sidhu

Goals for 2017-2018

1. Improve germination & singulation

- Use of seed lubricant
- Optimum build up using in-house coated seed
- Computer imaging for evaluation

2. Field test with precision planter

3. Scale-up hulling & separation



Wil Boehner, Andrew Whalen, James Radtke

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